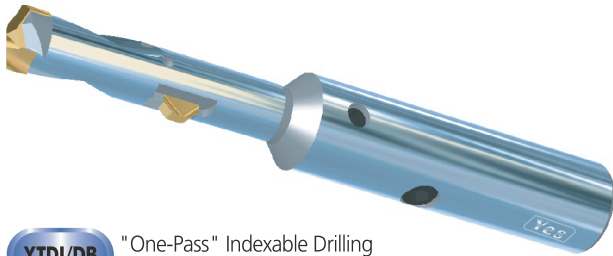


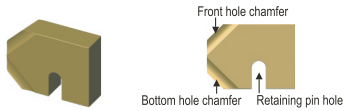
"One-Pass" Indexable Drilling & Deburring system

YESTOOL's Innovative combination drilling & deburring tool



YTDI/DB

"One-Pass" Indexable Drilling & Deburring bodies



DBI

Carbide Deburring Insert 45°
(TiN, TiAlN available)

IDP

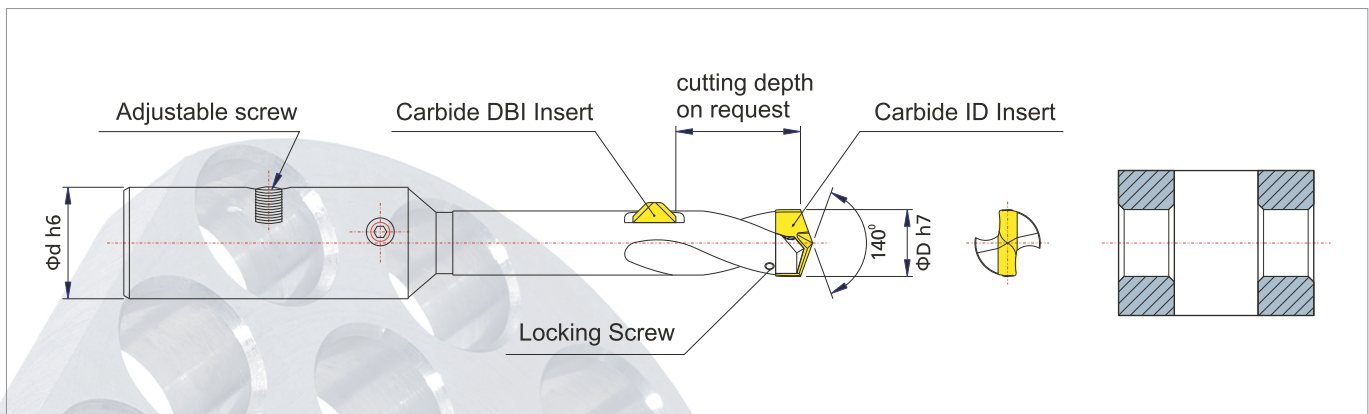
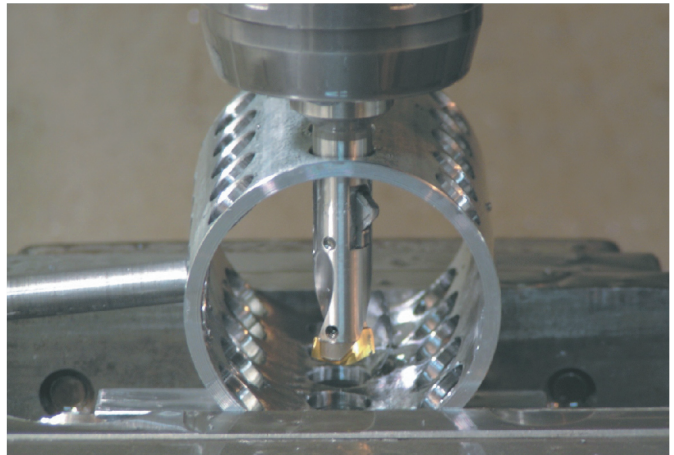
IDF

ID

Standard Carbide ID Insert
(TiN, TiAlN available)

* Note : Fixed chamfer length(like C=1.0) is not available, but chamfer approximately

- ▶ Enables drilling & deburring of both top and bottom of hole in one operation
- ▶ Drill body uses standard replaceable YESTOOL drilling insert
- ▶ Cutting tension adjustable by screw
- ▶ "DBI" deburring insert replaceable by removing square bar
- ▶ Inserts can be replaced without removing the drill body from the machine
- ▶ Can be designed for different depth and chamfer angle



Reduce machining cost and increase productivity with YESTOOL "One-Pass" drilling system.



DBI insert remove the burr on the front and back side of hole. The insert retracts automatically when the tool passes through the hole.