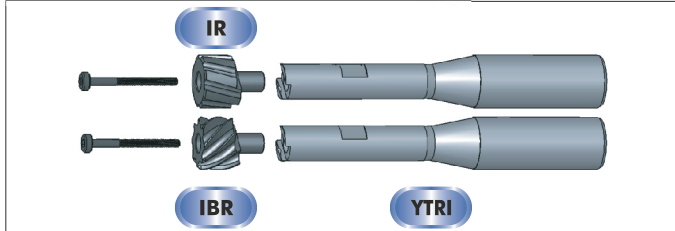
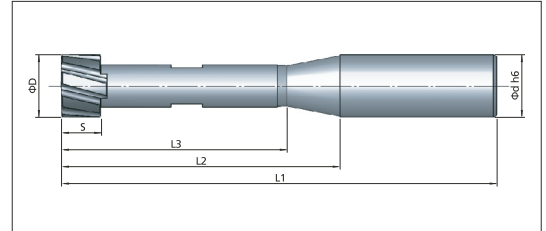


# YTRI Indexable Reamer



- ▶ Interchangeable Carbide Reamer insert
- ▶ Economical usage for large size over 15mm
- ▶ Locking by center head cap-screw
- ▶ IR : Right helix spiral multi-flutes
- ▶ IBR : Left helix broach reamer insert
- ▶ Speedy reaming available with H7 tolerance



Please make required cutting depth in the □ like T, P.

| Body code No.  | Shank<br>d | S    | T(3 x Dia.) |     |     | P(5 x Dia.) |     |     | Applicable IR, IBR      | Cap screw<br>M | No. of flute |
|----------------|------------|------|-------------|-----|-----|-------------|-----|-----|-------------------------|----------------|--------------|
|                |            |      | L1          | L2  | L3  | L1          | L2  | L3  |                         |                |              |
| YTRI 150-174 □ | 20         | 12.0 | 119         | 69  | 58  | 153         | 103 | 92  | IR 150~174, IBR 150~174 | M2.5x30        | 6            |
| YTRI 175-199 □ |            | 13.0 | 129         | 79  | 65  | 169         | 119 | 105 | IR 175~199, IBR 175~199 | M2.5x30        |              |
| YTRI 200-224 □ |            | 14.7 | 141         | 91  | 74  | 185         | 135 | 118 | IR 200~224, IBR 200~224 | M3x30          |              |
| YTRI 225-249 □ | 25         | 16.5 | 159         | 103 | 81  | 209         | 153 | 131 | IR 225~249, IBR 225~249 | M4x39          | 8            |
| YTRI 250-274 □ |            | 18.2 | 166         | 110 | 90  | 221         | 165 | 145 | IR 250~274, IBR 250~274 | M5x43          |              |
| YTRI 275-299 □ | 32         | 20.0 | 185         | 125 | 98  | 245         | 185 | 158 | IR 275~299, IBR 275~299 | M5x49          | 10           |
| YTRI 300-324 □ |            | 22.0 | 192         | 132 | 105 | 257         | 197 | 170 | IR 300~324, IBR 300~324 | M6x53          |              |
| YTRI 325-349 □ |            | 23.5 | 200         | 140 | 113 | 270         | 210 | 183 | IR 325~349, IBR 325~349 | M6x57          |              |
| YTRI 350-374 □ | 40         | 25.2 | 225         | 155 | 120 | 300         | 230 | 195 | IR 350~374, IBR 350~374 | M8x61          | 12           |
| YTRI 375-400 □ |            | 27.0 | 233         | 163 | 128 | 313         | 243 | 208 | IR 375~400, IBR 375~400 | M8x67          |              |

\* Note : Bottom edge geometry for blind hole is available as special